

mitutoyo 164 164 manual

Mitutoyo 164 164 Manual is an essential resource for users of Mitutoyo's precision measurement tools. This manual provides comprehensive guidance on the operation, maintenance, and calibration of the Mitutoyo instruments, ensuring that users can achieve optimal performance and accuracy in their measurements. Mitutoyo, a renowned manufacturer of measurement and inspection equipment, has established a reputation for quality and reliability, making the understanding of their tools crucial for anyone in precision engineering, manufacturing, or quality control.

Overview of Mitutoyo Measuring Instruments

Mitutoyo offers a wide range of measuring instruments, including calipers, micrometers, gauges, and coordinate measuring machines (CMMs). The Mitutoyo 164 164 Manual specifically pertains to digital calipers, which are widely used in various industries for their precision and ease of use.

Types of Mitutoyo Calipers

Mitutoyo manufactures several types of calipers, including:

1. Vernier Calipers: These are traditional mechanical measuring tools that provide a direct reading of measurements using a sliding scale.
2. Digital Calipers: Featuring an electronic display, these calipers provide instant readings, often with additional features such as measurement conversion and data output capabilities.
3. Dial Calipers: These use a dial gauge to indicate measurements, combining the ease of reading with mechanical precision.

Understanding the Mitutoyo 164 164 Manual

The Mitutoyo 164 164 Manual is structured to provide users with a clear understanding of their digital calipers. This manual includes sections on specifications, functionality, operation, and maintenance.

Specifications

The specifications section of the manual details the technical aspects of the

digital calipers. Key specifications often include:

- **Measuring Range:** Typically ranges from 0 to 150 mm or more, depending on the model.
- **Resolution:** The smallest increment that can be measured; for many Mitutoyo models, this is 0.01 mm.
- **Accuracy:** Indicates how close the measured value is to the actual value, often stated as ± 0.02 mm.
- **Power Source:** Most digital calipers use batteries, with the manual specifying the type and expected battery life.
- **Display Type:** Digital displays are generally LCD, with some models featuring backlighting for visibility in low-light environments.

Functional Features

The manual outlines the various functionalities of the Mitutoyo digital calipers:

- **Measurement Types:** The ability to measure outside dimensions, inside dimensions, and depths.
- **Zero Setting Function:** Users can set the display to zero at any point, allowing for differential measurements.
- **Data Hold Function:** Freezes the displayed measurement for easier reading.
- **Conversion Between Metric and Imperial:** A simple button press allows users to switch measurement units.

Operating Instructions

Using the Mitutoyo digital calipers requires understanding the basic operating procedures outlined in the Mitutoyo 164 164 Manual.

Turning the Calipers On and Off

1. **Power On:** Press the power button, typically located on the side of the display.
2. **Power Off:** The calipers will automatically shut off after a period of inactivity to save battery, but users can also manually power them off.

Taking Measurements

1. **Open the Calipers:** Gently slide the jaws apart to accommodate the object being measured.
2. **Position the Object:** Place the object between the jaws for outside

measurements or inside the jaws for internal measurements.

3. Read the Measurement: Look at the digital display for the measurement result.

Calibration Procedures

Regular calibration is crucial for maintaining accuracy. The Mitutoyo 164 164 Manual provides specific instructions:

1. Use Calibration Standards: Have known standards (like gauge blocks) available for calibration.
2. Zero the Calipers: Close the calipers and press the zero button to reset the display.
3. Measure the Calibration Standard: Open the caliper to the known dimension of the standard and check the reading on the display.
4. Adjust if Necessary: If the measurement is not accurate, consult the calibration section of the manual for detailed adjustment procedures.

Maintenance Guidelines

To ensure longevity and accuracy, users should follow maintenance guidelines provided in the Mitutoyo 164 164 Manual.

Cleaning the Calipers

- Regular Cleaning: Wipe the calipers with a soft, lint-free cloth after each use to remove dust and oil.
- Avoid Harsh Chemicals: Never use abrasive materials or harsh solvents that could scratch or damage the surfaces.

Battery Replacement

1. Identify the Battery Compartment: Usually located on the back of the display.
2. Remove the Old Battery: Use a small screwdriver if necessary and dispose of the battery properly.
3. Insert the New Battery: Ensure correct polarity and reassemble the compartment.

Storage Recommendations

- Use Protective Cases: Store calipers in protective cases to prevent damage.
- Avoid Extreme Conditions: Keep them away from extreme temperatures and humidity to maintain their integrity.

Troubleshooting Common Issues

The Mitutoyo 164 164 Manual also includes a troubleshooting section to help users resolve common problems.

Measurement Inaccuracy

- Check Calibration: Ensure calipers are properly calibrated.
- Inspect the Jaws: Look for debris or damage that could affect measurement.
- Battery Level: Low battery can lead to inaccurate readings; replace if necessary.

Display Issues

- Blank Display: Replace the battery or check connections.
- Erratic Readings: Clean the measuring surfaces and ensure the calipers are functioning correctly.

Conclusion

The Mitutoyo 164 164 Manual is an invaluable resource for users of Mitutoyo digital calipers, providing essential information on operation, maintenance, and troubleshooting. By following the guidelines and instructions laid out in the manual, users can ensure accurate measurements, extend the life of their tools, and enhance their precision measurement capabilities. Understanding and utilizing the features of Mitutoyo instruments will ultimately lead to improved productivity and quality in any precision engineering or manufacturing environment.

Frequently Asked Questions

What is the Mitutoyo 164 164 manual primarily used for?

The Mitutoyo 164 164 manual is primarily used for providing detailed instructions on the operation, calibration, and maintenance of Mitutoyo

measuring instruments, particularly calipers and micrometers.

Where can I find the Mitutoyo 164 164 manual?

The Mitutoyo 164 164 manual can typically be found on the official Mitutoyo website in the support or downloads section, or it may be included with the purchase of the measuring instrument.

Does the Mitutoyo 164 164 manual include troubleshooting tips?

Yes, the Mitutoyo 164 164 manual includes troubleshooting tips that help users diagnose and resolve common issues that may arise with the measuring instruments.

Is the Mitutoyo 164 164 manual available in multiple languages?

Yes, the Mitutoyo 164 164 manual is often available in multiple languages to accommodate a global user base, but availability may vary depending on the specific product.

How often should I refer to the Mitutoyo 164 164 manual for maintenance?

It is advisable to refer to the Mitutoyo 164 164 manual regularly, especially before calibration or maintenance tasks, to ensure proper care and accurate measurements of your instruments.

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